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Amendments to the Claims:

1. (Currently amended) A method for processing a film over a substrate in a process chamber, the method comprising:

flowing an **inorganic** process gas **mixture** suitable for processing the film over the substrate in**to** the process chamber in accordance with a predetermined algorithm specifying process conditions;

monitoring a parameter during processing of the film over a thickness greater than 3 μm ; and

changing the process conditions in response to a measured optical property of the film, wherein changing the process conditions comprises increasing, discretely, an RF source power.

- 2. (Currently amended) The method recited in claim 1 further comprising forming a plasma in the process chamber from the **inorganic** process gas **mixture**.
- 3. (Original) The method recited in claim 1 wherein monitoring the parameter comprises monitoring the parameter during processing of the film over a thickness greater than 5 μ m.
- 4. (Original) The method recited in claim 1 wherein the predetermined algorithm is optimized to control a vertical profile of the film.
- 5. (Original) The method recited in claim 1 wherein the predetermined algorithm is optimized to control a horizontal profile of the film.
- 6. (Original) The method recited in claim 1 wherein changing the process conditions is performed in response to a change in the parameter.
- 7. (Original) The method recited in claim 1 wherein the parameter comprises a process parameter.

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8. (Original) The method recited in claim 1 wherein the parameter comprises a film-property parameter.

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- 9. (Original) The method recited in claim 8 wherein the parameter comprises a reflectometry measurement.
- 10. (Original) The method recited in claim 8 wherein the parameter comprises an ellipsometry measurement.
- 11. (Original) The method recited in claim 1 wherein the parameter comprises a stress uniformity of the film.

12. - 14. (Canceled)

- 15. (Original) The method recited in claim 1 wherein changing the process conditions is performed to maintain a substantially constant value for the optical property of the film throughout processing the film.
- 16. (Original) The method recited in claim 1 wherein changing the process conditions is performed to deposit the film with a desired variation in the optical property of the film throughout processing the film.
- 17. (Currently amended) The method recited in claim 1 wherein the **inorganic** process gas **mixture** comprises a silicon-containing gas and an oxygen-containing gas.
- 18. (Original) The method recited in claim 1 wherein processing the film comprises depositing the film.
- 19. (Original) The method recited in claim 1 wherein processing the film comprises etching the film.

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20. (Original) The method recited in claim 1 further comprising annealing the film.

21. (Currently amended) A method for forming an optical waveguide over a substrate in a process chamber, the method comprising:

forming a plasma in the process chamber;

flowing <u>an inorganic process gas mixture comprising</u> a silicon-containing gas and an oxygen-containing gas into the process chamber in accordance with a predetermined algorithm specifying process conditions to deposit a film over the substrate;

monitoring a refractive-index value of the film during deposition of the film over a thickness greater than 3 μm ; and

changing the process conditions during deposition in accordance with a correlation between the refractive-index value and the process conditions, wherein changing the process conditions comprises increasing an RF source power, continuously, for maintaining the plasma.

- 22. (Original) The method recited in claim 21 wherein monitoring the refractive-index value comprises monitoring the refractive-index value of the film during deposition of the film over a thickness greater than 5 μm.
- 23. (Original) The method recited in claim 21 wherein the predetermined algorithm is optimized to control a vertical profile of the film.
- 24. (Original) The method recited in claim 21 wherein the predetermined algorithm is optimized to control a horizontal profile of the film.

25. - 27. (Canceled)

28. (Original) The method recited in claim 21 wherein changing the process conditions is performed to maintain a substantially constant value for the refractive-index value throughout the deposition.

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29. (Original) The method recited in claim 21 wherein changing the process conditions is performed to deposit the film with a desired variation in the refractive-index value throughout the deposition.

30. - 32. (Canceled)

33. (Original) The method recited in claim 21 further comprising annealing the film.

34. (Withdrawn) A thick-film processing system comprising:

a housing defining a process chamber;

a plasma-generating system operatively coupled to the process chamber;

a substrate holder configured to hold a substrate during substrate processing;

a gas-delivery system configured to introduce gases into the process chamber;

a pressure-control system for maintaining a selected pressure within the process

chamber;

a sensor disposed to monitor a parameter during processing within the process

chamber;

a controller for controlling the plasma-generating system, the gas-delivery system, the sensor, and the pressure-control system; and

a memory coupled with the controller, the memory comprising a computer-readable medium having a computer-readable program embodied therein for directing operation of the thick-film processing system, the computer-readable program including:

instructions to control the plasma-generating system to form a plasma in the process chamber;

instructions to control the gas-delivery system to flow a process gas suitable for depositing the film over the substrate in accordance with a predetermined algorithm specifying process conditions;

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instructions to control the sensor to monitor the parameter during processing of the film over a thickness greater than 3 μ m; and

instructions to change the process conditions in accordance with a correlation among a value of the parameter, an optical property of the film, and the process conditions.

- 35. (Withdrawn) The thick-film processing system recited in claim 34 wherein the instructions for monitoring the parameter comprise instructions for monitoring the parameter over a thickness greater than 5 m.
- 36. (Withdrawn) The thick-film processing system recited in claim 34 wherein the predetermined algorithm is optimized to control a vertical profile of the film.
- 37. (Withdrawn) The thick-film processing system recited in claim 34 wherein the predetermined algorithm is optimized to control a horizontal profile of the film.
- 38. (Withdrawn) The thick-film processing system recited in claim 34 wherein the instructions to change the process conditions are executed in response to a change in the parameter.
- 39. (Withdrawn) The thick-film processing system recited in claim 34 wherein the sensor comprises a reflectometer.
- 40. (Withdrawn) The thick-film processing system recited in claim 34 wherein the sensor comprises an ellipsometer.
- 41. (Withdrawn) The thick-film processing system recited in claim 34 wherein the sensor is configured to measure a stress of the film.
- 42. (Withdrawn) The thick-film processing system recited in claim 34 wherein the instructions for changing the process conditions are executed to maintain a substantially constant value for the optical property of the film throughout depositing the film.

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43. (Withdrawn) The thick-film processing system recited in claim 34 wherein the instructions for changing the process conditions are executed to deposit the film with a desired variation in the optical property of the film.